



Dart Hawkesbury
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Tel (613) 632-5200

D412-702-071
Job Sheet 162963



Part No: D412-702-071

Job Qty: 2 ea

Part Name: Comfort Crew Shoulder Harness

CHG 003



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPACI02)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV B IPP Rev:A 11.03.01 new issue DD verf:EC IPP Rev:B 12.09.05 per DSI9612 DD verf:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/1/17	12/1/17	0.00	0.00	Start Up Stores/Pkg2		rd
100	DC	2 pcs	12/1/17	12/1/17	0.00	0.00	DC		17-11-10 JK
105	Packaging	2 pcs	12/1/17	12/1/17	0.00	0.00	Packaging1		SDP
110	Packaging	2 pcs	12/1/17	12/1/17	0.00	0.00	Packaging1		
120	QC	2 pcs	12/1/17	12/1/17	0.00	0.00	QC4		SMIA
130	Packaging	2 pcs	12/1/17	12/1/17	0.00	0.00	Packaging3		M.D.
140	QC21-FG	2 Ea	12/1/17	12/1/17	0.00	0.00	QC21		DAS

FG029

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-10A 5008738	4	244	0	0
	AN3-4A 5008737	8	292	0	0
	AN4-6A 5008735	4	563	0	0
	D4305-041 161456	2	6	0	0
	MS21042L3 5008733	12	1,328	0	0
	MS21042L4 5008732	4	1,628	0	0
	NAS1149D0332J 5008731	20	2,170	0	0
	NAS1149D0363J 5008712	12	613	0	0
	NAS1149D0432J 5008707	8	832	0	0
	NAS1149D0463J 5008702	8	1,444	0	0
	AN970-4 5008665	8			

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S008740



Comfort Crew Shoulder Harness

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D412-702-071
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/10/17
Job No: 162963

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-702-071	-2.6 lb	± 22.0 in	± 57.2 in lb	47.0 in	-122.2 in lb
<i>Pilot/Co-pilot Shoulder Harness Kit</i>	-1.2 kg	± 0.56 m	± 0.67 m kg	1.19 m	-1.43 m kg
D412-702-073	-2.6 lb	± 22.0 in	± 57.2 in lb	47.0 in	-122.2 in lb
<i>Pilot/Co-pilot Shoulder Harness Kit</i>	-1.2 kg	± 0.56 m	± 0.67 m kg	1.19 m	-1.43 m kg
D412-702-075	-2.6 lb	± 22.0 in	± 57.2 in lb	47.0 in	-122.2 in lb
<i>Pilot/Co-pilot Shoulder Harness Kit</i>	-1.2 kg	± 0.56 m	± 0.67 m kg	1.19 m	-1.43 m kg

5.0 PARTS LISTS

QTY -071	QTY -073	QTY -075	Part Number	Description
X			D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
	X		D412-702-073	Dart Pilot/Co-Pilot Shoulder Harness Kit
		X	D412-702-075	Dart Pilot/Co-Pilot Shoulder Harness Kit
1			D4305-041	SHOULDER HARNESS
	1		D4305-043	SHOULDER HARNESS
		1	D4305-045	SHOULDER HARNESS
4	4	4	AN3-4A	BOLT
2	2	2	AN4-6A	BOLT
2	2	2	AN3-10A	BOLT
4	4	4	AN970-4	WASHER
6	6	6	MS21042L3	NUT
2	2	2	MS21042L4	NUT
10	10	10	NAS1149D0332J	WASHER
6	6	6	NAS1149D0363J	WASHER
4	4	4	NAS1149D0432J	WASHER
4	4	4	NAS1149D0463J	WASHER